1. Remove 8” wheels, axle bolts, lock washers, jam nuts and discard.

2. **1065 machine only**, remove both crawler tread assemblies and retain.

3. Install axle mounting plate, with axle installed, by inserting the ½ by 1½” long bolt from inside then through the axle bolt hole (A) and finger tighten after correctly aligning the 1065 or 300 mounting holes. (See sketch below).

4. **1065 machine only**, insert lower crawler tread mounting bolt from inside of casting (B) and finger tighten for alignment only, wrench tighten first bolt, remove aligning bolt and remount crawler tread assemblies with lower bolt installed from inside the casting into the axle mounting plate, wrench tighten.

5. **300 machine only**, insert ¾ by 1¼” long into second mounting (B) and wrench tighten.

6. Install 10” wheels, insert cotter pins and spread pin.