

04221000

Model 75 Universal Power Feed



(Universal Unit Fits 100-200-300-1065 Machines)

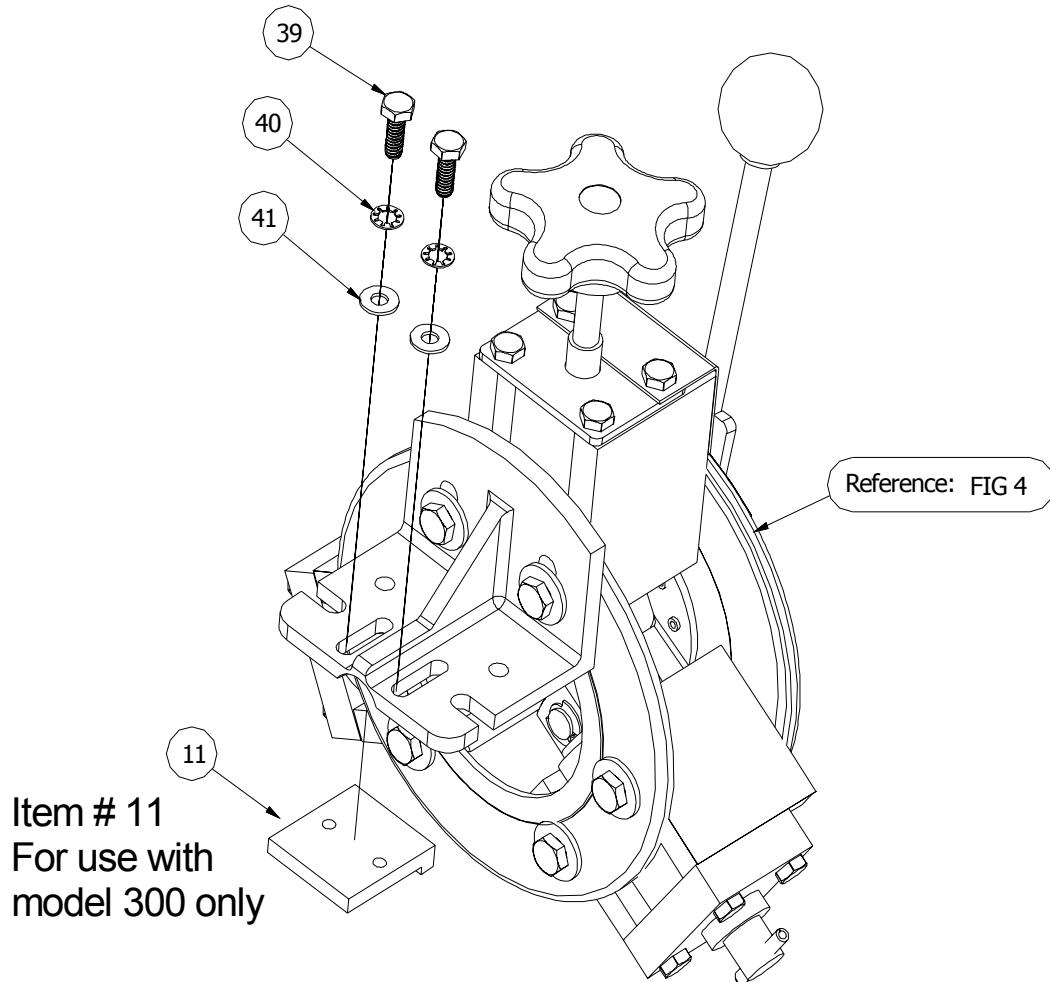


Fig. 14

ITEM	QTY	PART NUMBER	DESCRIPTION
11	1	03409000	Bushing Lock
39	2	00113600	Screw, Hex Hd 1/4-20 x 3/4
40	2	00162400	Washer, Flat 3/16 USS
41	2	00167000	Lockwasher, Internal Tooth
FIG 4	1	04217500	Power Feed Model 75



04217500 Power Feed Assembly

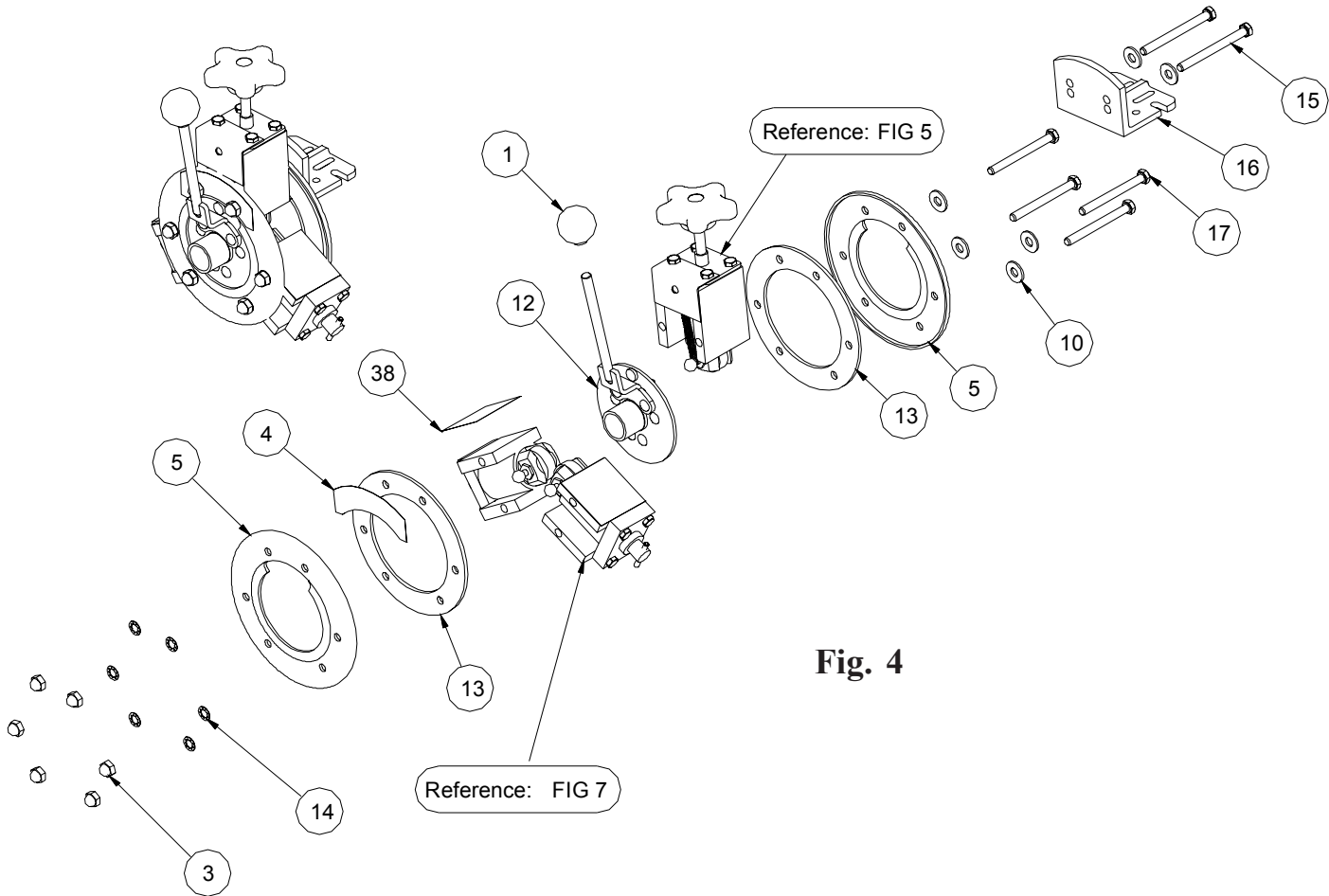
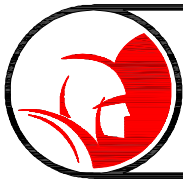
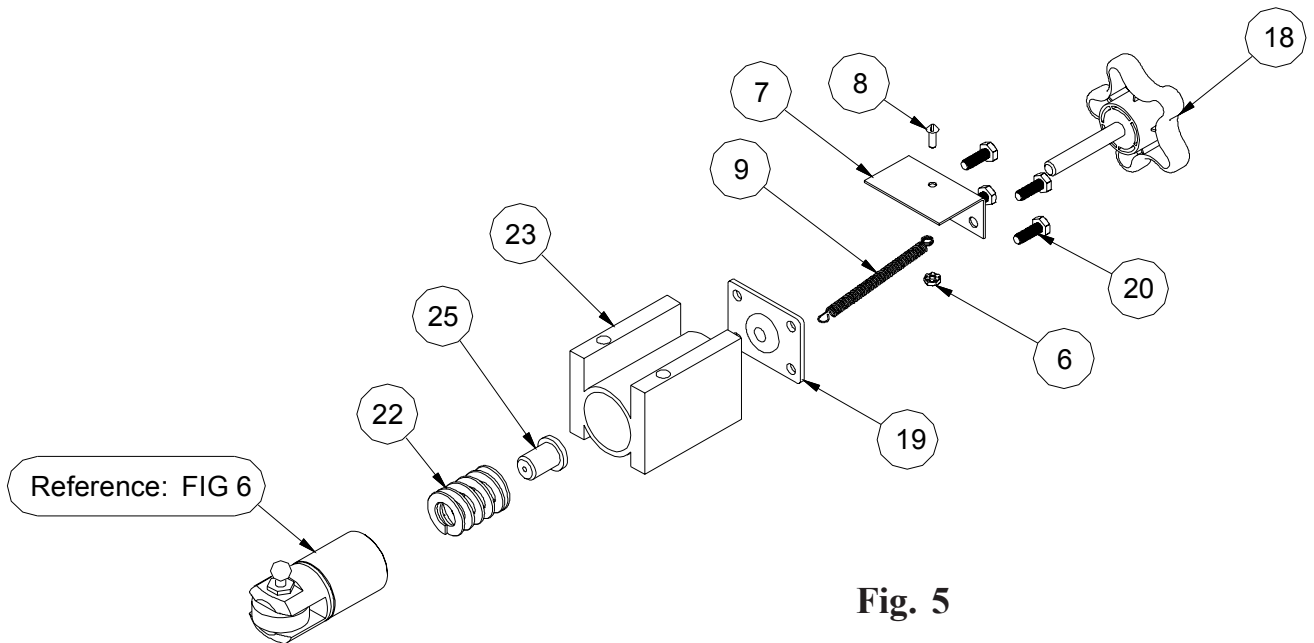


Fig. 4

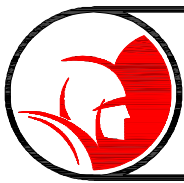
		PART	
ITEM	QTY	NUMBER	DESCRIPTION
1	1	02856900	KNOB
3	6	04134900	NUT ACORN CAP 5/16-18
4	1	04220000	DECAL BRG PLATE MOD 75 FEED
5	2	44224100	BEARING PLATE
10	6	00162600	WASHER, FLAT 5/16 USS
12	1	44223900	2001 ACTURATOR ASSY
13	2	04218300	PLATE STATIONARY 75 FEED
14	6	00167100	INTERNAL TOOTH LOCKWASHER
15	2	00169500	SCREW, HEX HD CAP 5/16-18x3-1/2
16	1	04218700	MOUNTING PLATE, MODEL 300/1065
17	4	00480300	SCREW, HEX HD CAP 5/16-18x3-1/4
38	2	44220100	DIAL A CABLE LABEL
FIG 5	1	04224000	BEARING BLOCK ASSY - LONG
FIG 7	2	44219900	BEARING BLOCK ASSY - SHORT



04224000 Bearing Block Assy (Long)



ITEM	QTY	PART NUMBER	DESCRIPTION
6	1	03312001	Nut Kep #8-32 Zinc Plated
7	1	44221900	2001 Cover Spring
8	1	01921801	Screw, Mach Rd Hd SI 8-32 x 1/2
9	1	44230100	2001 Spring Feed Ext
18	1	03415800	Knob and Screw Assy
19	1	04219000	Cap End Weld Assy 75
20	4	00113700	Screw, Hex Hd 1/4-20 X 3/4
22	1	04220100	Spring Hvy Duty Mod 75 Feed
23	1	04217900	Block Bearing Long Mod 75 Feed
25	1	03415700	Bushing & Ball Assembly
FIG 6	1	44119600	Wheel Carrier Body Comp (Long)



44219900 Bearing Block Assy (Short)

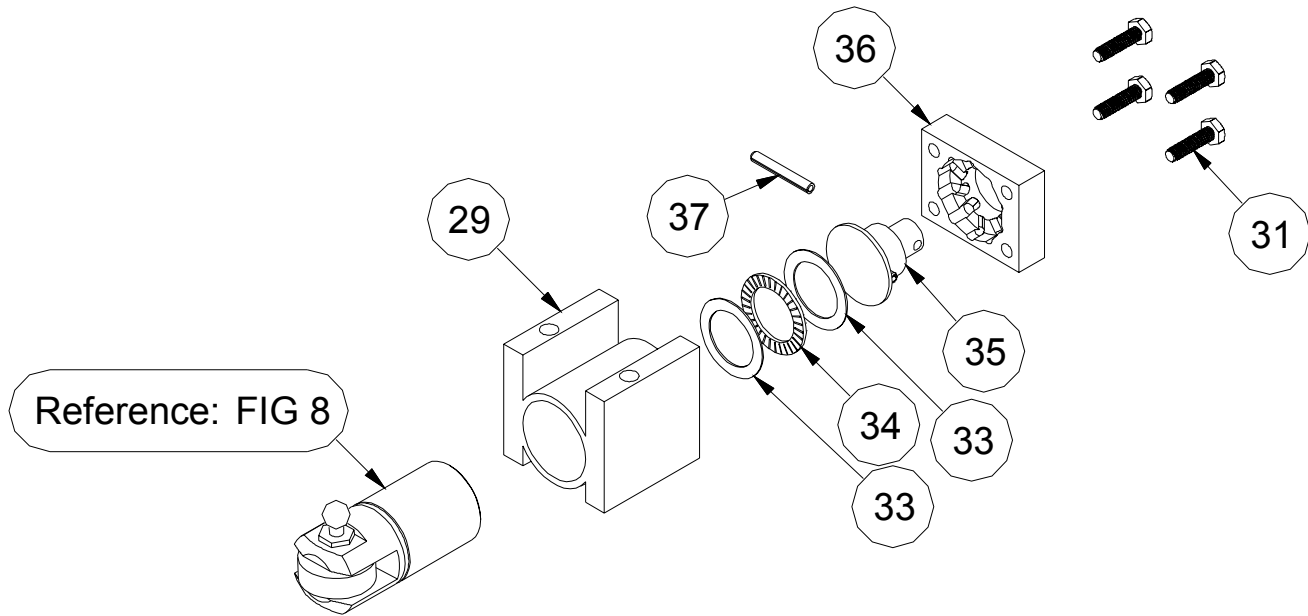
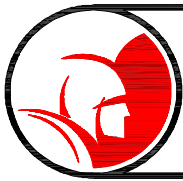


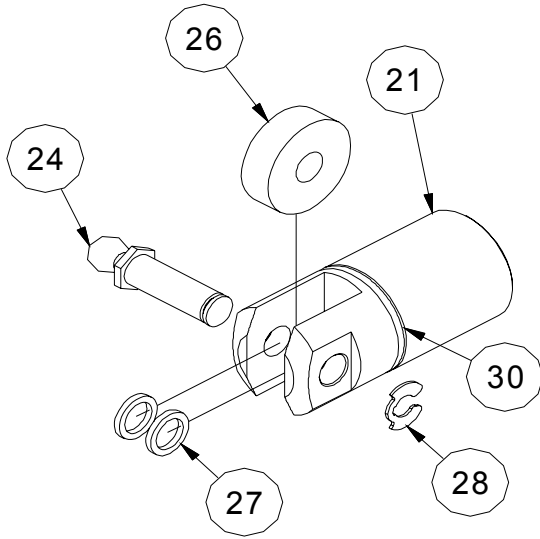
Fig. 7

		PART	
ITEM	QTY	NUMBER	DESCRIPTION
29	1	04217800	Block Bearing Short Mod 75 Feed
31	4	00113901	Screw, Hex Hd 1/4-20 x 1
33	2	04219600	Thrust Race
34	1	04219500	Thrust Bearing
35	1	44222100	2001 Knob
36	1	44213800	Dial A Cable Block
37	1	44222200	Roll Pin 2001
FIG 8	1	44119700	Wheel Carrier Body Comp (Short)



44119600

Wheel Carrier Body Comp (Long)



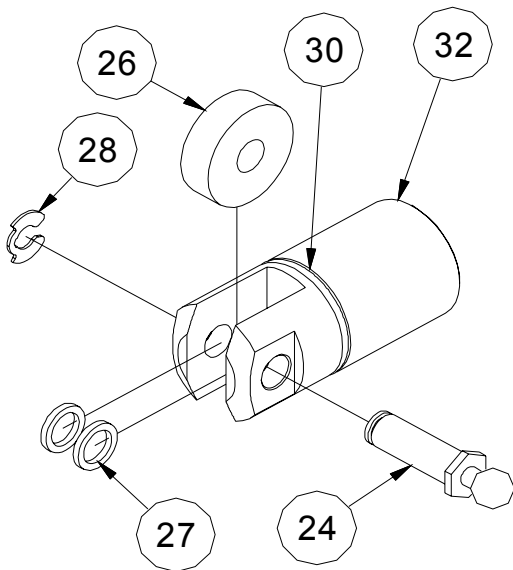
		PART	
ITEM	QTY	NUMBER	DESCRIPTION
24	1	04217700	Pin Drive Mod 75 Feed
26	1	04219700	Bearing Drive Mod 75 Feed
27	2	04219800	Washer 75 Feed Stainless
28	1	04219900	Ring Retaining-External
30	1	44250200	O-Ring Seal, Wheel Carrier
32	1	04218400	Body Wheel Carrier w/ Hole Long (Includes item 30)

Fig. 6



44119700

Wheel Carrier Body Comp (Short)



		PART	
ITEM	QTY	NUMBER	DESCRIPTION
21	1	04218500	Body Wheel Carrier w/ Hole Long (includes item 30)
26	1	04217700	Pin Drive Mod 75 Feed
27	1	04219700	Bearing Drive Mod 75 Feed
28	2	04219800	Washer 75 Feed Stainless
24	1	04219900	Ring Retaining-External
30	1	44250200	O-Ring Seal, Wheel Carrier

Fig. 8